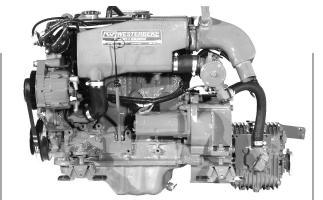
# WESTERBEKE GASOLINE W-70GA

# A powerfully quiet 2.2 liter gasoline engine ...





W-70GA Marine Gasoline Engine

### **Smooth and Quiet**

The W-70GA offers 4-cylinder, 4-cycle smoothness in a gasoline engine. Engine matched, 4-point neoprene mounts diminish vibration and deliver smooth, quiet operation.

### **Powerful and Reliable**

The naturally aspirated 2.2 liter design of the W-70GA provides instant power as well as simplicity and reliability.

#### **Easy Operation and Maintenance**

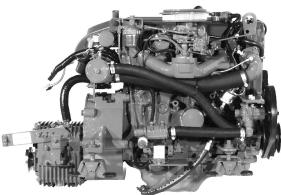
In order to minimize engine maintenance, a fresh water cooling system is designed into the W-70GA. For ease of maintenance, a front-mounted raw water pump is conveniently located on the service side of the engine. Also incorporated into the design of the W-70GA is a standard, hot water heater connection in the thermostat bypass circuit located on the front of the engine for easy access.

#### **Application Benefits**

The W-70GA is available "bobtail" for other applications such as powering water pumps. A fuel cooler is also standard and helpful in hot ambient engine room temperatures to aid in the prevention of vapor lock.

## The Name You Can Trust

The presence of Westerbeke in over 65 countries around the world provides customers with easy access to parts, service and technical support worldwide. Established in 1937, Westerbeke is committed to providing its customers with quality products and unequaled after sales support.



W-70GA Marine Gasoline Engine

### **Standard Features**

- Engine pre-wired to plug-in connector
- Circuit breaker protected electrical system
- Belt-driven, raw water pump
- Fresh water cooled engine
- Fuel cooler
- Transmission oil cooler
- 12 volt, 50 amp alternator
- Domestic hot water connection
- Coolant recovery tank
- Throttle, stop, and shift control brackets
- Low oil pressure and high water temperature alarms
- Marine transmission with 2.7:1 reduction
- Engine matched 4-point, fail-safe, adjustable mounts
- Lube oil drain hose
- U.S. Coast Guard approved flame arrestor
- Operators' manual & parts list
- Meets U.S.C.G. regulation 33CFR-183



# **Optional Admiral Panel**

#### **Admiral Panel Dimensions**

Length	9.75" (247.7 mm)
Depth	4.0" (101.6 mm)
Height	6.0" (152.4 mm)



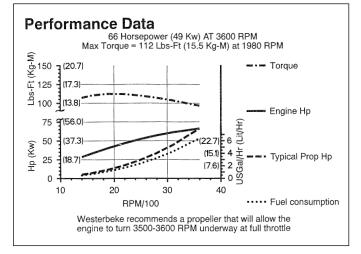




# **W-70GA**



Engines & Generators



# **Specification**

Number of cylinders	4 Cylinder vertical in-line
Cycles	4 Cycle
Displacement	133.3 cu. in. (2.2 liter)
Bore and stroke	3.38" x 3.70" (85.9 mm x 94.0 mm)
Compression ratio	9.2:1
Maximum angle of installation	Not to exceed 14°
Maximum angle of operation	Not to exceed 20°
Crankshaft, direction of rotation	Counterclockwise as viewed from flywheel end
Propeller shaft, direction of rotation	
Dry weight	421 lbs (190.9.5 kilos)
Aspiration	Naturally aspirated
Lubrication system	Forced lubrication by gear pump
Cooling system	5.75 quarts (5.44 liters)
Carburetor	Down draft type
Fuel filter	Full flow, spin-on element, replaceable
Lube oil filter	Full flow, spin-on element, replaceable
Lubricant capacity	1.25 quarts (4.73 liters) w/filter
Lube oil cooler	Fresh water cooled
Fuel transfer pump	Electrical
Fuel supply	1/4" ID (6.35 mm) minimum
Starting motor	12 volt, solenoid, actuated
Battery charging alternator	50 ampere (12 volts)
Cold cranking amps	250-300 amps
Electrical system	12 volts DC, negative ground

## **Construction – Engine Components**

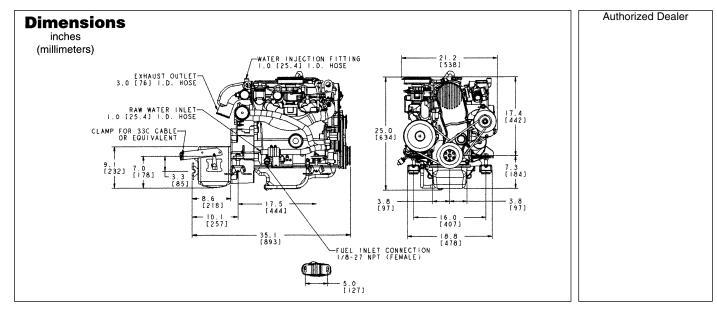
Cylinder head	Aluminum	
Cylinder block	Cast Iron	
Crankshaft	Forged crankshaft, five main bearings	
Valves	Direct drive overhead cam	
Intake system	Intake silencer with U.S.C.G	
	approved flame arrester	
Cooling system	Fresh water-cooled with oversized tube and	
	shell type heat exchanger	
Exhaust manifold	Cast aluminum, fresh water-cooled with	
	built-in expansion tank	

# **Standard Equipment**

Standard gear ratio	2.7:1
Mounting centers	16.0"
Flexible mounts	Engine matched adjustable fail-safe neoprene type
Domestic hot water connection	
Coolant recovery tank	
Battery charging alternator	50 amp, 12 volt
Starting aid	
Control brackets	Throttle and shift
Prewired Engine	
Belt-driven raw water pump	
Fuel cooler	
Lube oil drain hose	
Transmission oil cooler	
Oil fill	Тор
Circuit breaker protected electrical system	
Operator's Manual and Parts List	

# **Optional Equipment**

Captain panel with alarm (tachometer with lights)		
Admiral panel with alarms (tachometer with gauges)		
Dual station senders		
Other gear ratios	Consult local Distributor	
Hydraulic transmissions	Consult local Distributor	
Remote expansion tank		
Muffler and fittings		
"A" and "B" on board spare parts kits		
Anti-siphon valve for overboard cooling discharge water		
Technical Manual		
Exhaust connection (water injected 70° elbow)		
Propeller shaft couplings (rigid/flexible	e) – available standard sizes	



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